

## Tech Note 6: AusPress Copper Press-Fit General Warranty

**TN.06**

### AusPress Supplied Copper Press Fittings

Copper press fittings have a design life exceeding fifty (50) years of service (fitting and elastomer). Copper press fittings are guaranteed for twenty five (25) years when;

- installed with WaterMark approved type A or B copper tube compliant with AS1432 and,
- the installer observes our recommended installation procedures as detailed in our product and technical information (available on our website) and,
- the product is fit-for-purpose in conjunction with the intended application.

Our supplied range of copper press fittings are manufactured with a **V-profile** press socket. The following press tools are approved for use providing the tool manufacturer's operating instructions and servicing advice is adhered to:

Approved Tools	Approved V-Profile Jaws & Collars	Approved Tools	Approved V-Profile Jaws & Collars
<b>Vetec:</b> SPM24, SPM32, CPN700	DN15 – DN32 Jaws DN40 / DN50 Collars	<b>Milwaukee Force Logic:</b> M12, M18	DN15 – DN50 Jaws DN65 – DN100 Collars
<b>Novopress:</b> ACO153, AFP202, ACO202, ACO202-XL, ACO203, ACO203-XL	DN15 – DN50 Jaws DN65 – DN100 Collars	<b>Rothenberger:</b> Romax Compact, Romax Compact TT, Romax 3000, 4000	DN15 – DN50 Jaws DN65 – DN100 Collars
<b>Viega:</b> Picco, Press Gun series 4, 5	DN15 – DN50 Jaws DN65 – DN100 Collars	<b>Ridgid:</b> RP210, RP340	DN15 – DN50 Jaws DN65 – DN100 Collars
<b>Kembla:</b> KPS, KPL, KPL2, KPXL	DN15 – DN50 Jaws DN65 – DN100 Collars	<b>REMS:</b> Aku-Press	DN15 – DN50 Jaws

### Press Tools for Copper Press-Fit

The SPM24, ACO153, ACO203 & ACO203-XL press tools, AusPress copper jaws and collars have been tested suitable to perform the press joint on the copper press fitting brands listed below:

Approved Copper Press Fitting Brands	
AusPress Copper	Kempres
Viega Propress	EZIPress
B-Press Copper	Elson Press

All items involved must be in 'good condition' and used in accordance with the manufacturer's recommendations and suitable for intended use. Defective workmanship or problems arising from defects in the fittings or tube used is not covered.

**We take all issues with our products seriously.** Submit your concern in writing or email with descriptive photos and then return the faulty item and or fitting(s) to our Technical Department for assessment. Contact us for the relevant form to commence this process. Refer to our website or contact us for more information.